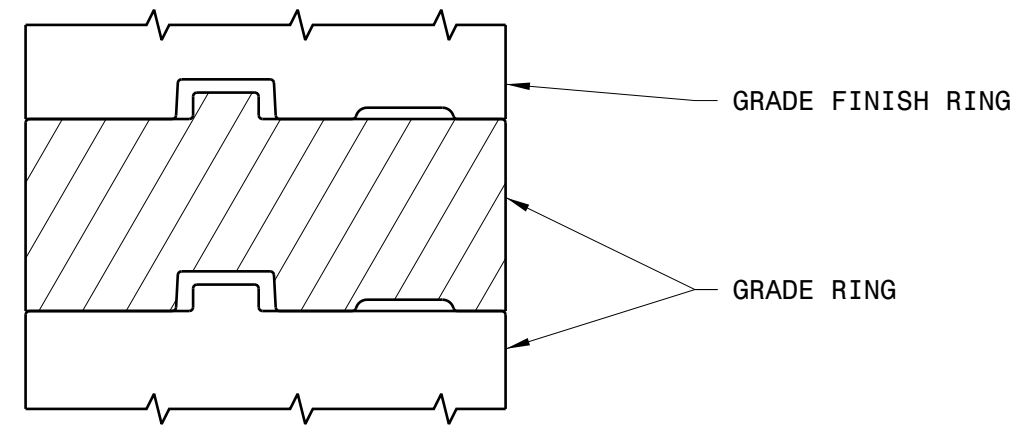
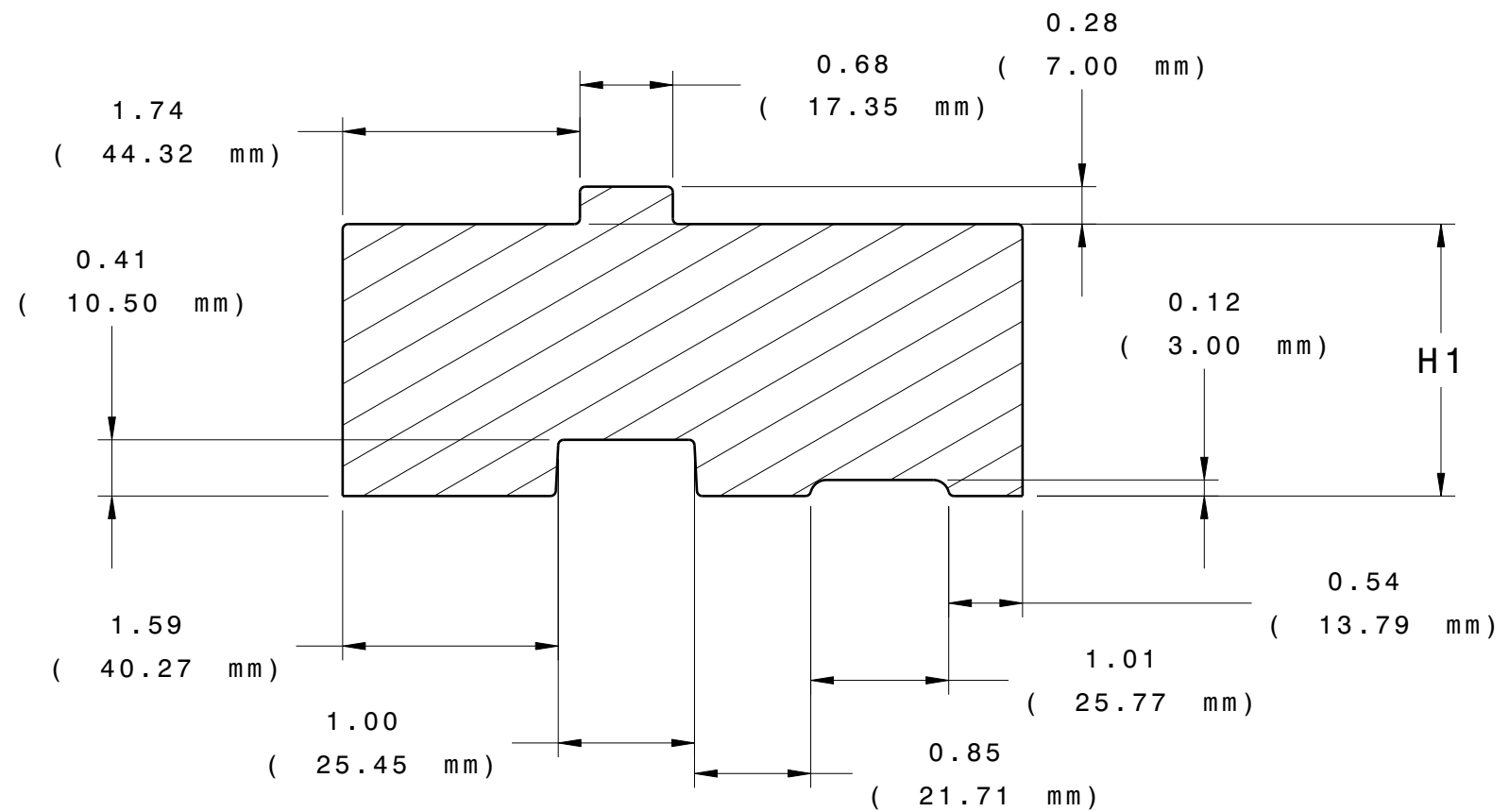
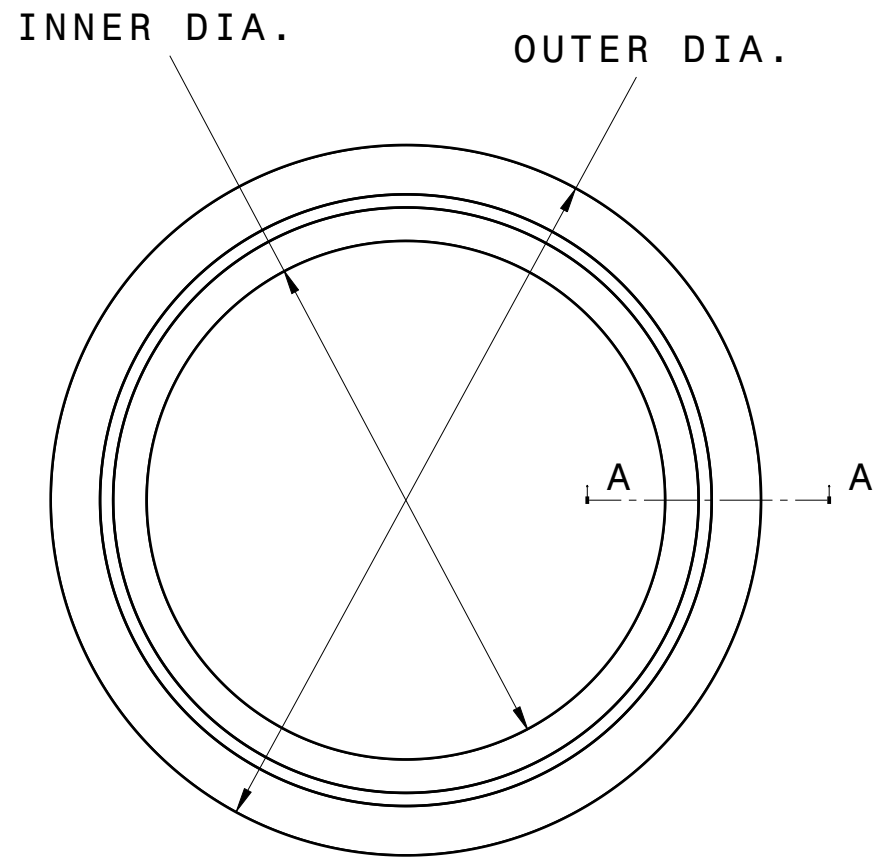


GRADE RING				
PART NUMBER	OUTER DIA (IN.)	INNER DIA (IN.)	H1 (IN.)	WEIGHT (lbs.)
37-27G-200	37	27	2	4.21
37-27G-400	37	27	4	8.58
37-27G-600	37	27	6	12.94



Section
Mating Components



Section cut A-A

GENERAL NOTES:

- MEETS HS20/HS25 LOADING PER M306 PROOF LOAD
- ARPRO EXPANDED POLYPROPYLENE BLACK 120 G/L ASTM-D3575
- OD AND ID +/-0.25 % PER SIDE
- FLASH: 3MM SOFT FLASH OK. CANNOT IMPACT STACK HEIGHT
- DENSITY/WEIGHT TOLERANCE = +/-10%

01	INITIAL RELEASE	N/A	04JAN 2022	E.N.
REV LEVEL	CHANGE DESCRIPTION	ECN #	DATE	INITIALS

PRO-RING MANHOLE ADJUSTMENT SYSTEM	PART NUMBER: 37 SERIES GRADE RINGS	CUSTOMER REVISION LEVEL:	
	ENGINEER:	PHONE NUMBER:	

SURFACE PROFILE: 5.0mm A
 NO BURRS AT PARTING LINE PORTION
 ALL HOLES OR SLOT SIZE TOLERANCE: ± 0.5 MM
 MATERIAL SPECIFICATION:
 3D CAD IS MASTER

Scale
1:10
 ENGLISH/INCHES UNLESS OTHERWISE SPECIFIED
 CAD SYSTEM:
CATIA V5
 MATERIAL:
EPP
 FILENAME:

DRAWN BY:	ENGINEERING:	MOLDING:	QUALITY: